

NIGOS

ELEKTRONIK-NIŠ

SUŠARE ZA DRVO WOOD DRYERS

1990
SAVAMA OD





Firma "NIGOS - elektronik" je osnovana 1990. godine, a osnovna delatnost je proizvodnja merno-regulacione opreme i sušara.

Proizvodnjom opreme za sušare "NIGOS - elektronik" se bavi od 1995. godine. Od tada pa do današnjih dana proizveden je i montiran veliki broj automatskih sušara različitih tipova i kapaciteta. Uz opremu koja se isporučuje i montira na licu mesta dobija se i tehnologija sušenja, kao i garancija do dve godine na kompletnu sušaru, a više godina na pojedine delove.

Neprekidan rad na razvoju i usavršavanju opreme i procesa sušenja rezultirao je time da je danas "NIGOS - elektronik" vodeća firma u regionu u oblasti proizvodnje opreme za sušenje i termički tretman drveta (sterilizaciju). Mnogobrojna priznanja i nagrade, poslovanje po ISO9001:2008 standardu, usluga po meri svakog kupca, uspostavljanje i unapređenje dugoročnih partnerskih odnosa i najbitnije - zadovoljni kupci sušara, su najbolji dokaz kvaliteta proizvoda firme "NIGOS - elektronik".



Company "NIGOS - elektronik" was founded in 1990, and produces measuring and control equipment and drying kilns.

In 1995 "NIGOS - elektronik" started producing drying kiln equipment. Since then "NIGOS - elektronik" has produced and assembled a large number of automatic kilns of various types and capacity. With kiln equipment delivered and assembled on location, customers also get technology of drying process, as well as up to two years warranty for entire dryer and several years for some parts of equipment.

Continuous work on development and improvement of equipment and wood drying process has led to the fact that "NIGOS - elektronik" is today a leading manufacturer of wood drying and thermal treatment (sterilization) equipment in region. Numerous prizes rewarded on fairs, production according to ISO9001:2008 quality standard, custom products, mutually beneficial relationship with all partners and most important - satisfied customers, are best proof of the quality of "NIGOS - elektronik" products.

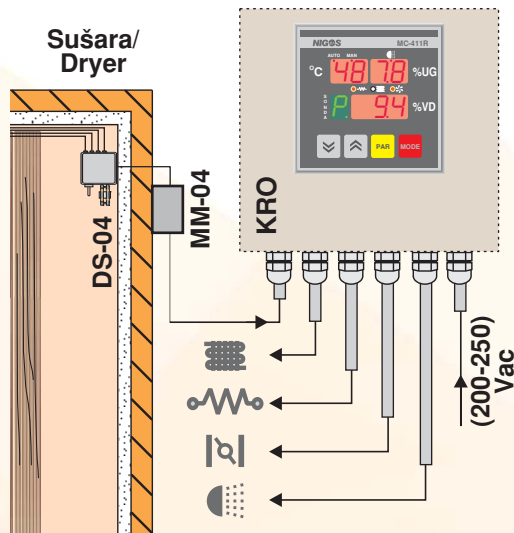


Wood dryers
Wood dryers



MC - 411R

- Automatsko ili poluautomatsko vođenje procesa sušenja u kondenzacionim i klasičnim sušarama malog kapaciteta sa ON/OFF regulacijom
- Za nisko-temperaturne režime (do 65 °C)
- Sušenje svih vrsta građe debljine 20 do 80 mm
- Fiksni (fabrički) režimi sušenja za sve vrste drveta (preko 140 režima)
- 1 ulaz za merenje temperature (-20 ÷ 110 °C)
- 1 ulaz za merenje ravnotežne vlage (2.5 ÷ 30% EMC pri 0 °C)
- 4 mesta merenja vlage u drvetu (5 ÷ 80% MC pri 0 °C)
- 4 relejna izlaza za upravljanje opremom: grejanje, kondenzaciono sušenje, hlađenje / klasično sušenje i vlaženje
- Zaštita parametara pomoću šifre od neovlašćenog menjanja
- Nema start i stop funkciju (radi po uključenju i suši dok se ne isključi)
- Moguće je samo poluautomatsko kondicioniranje



MC - 411R

- Automatic or semi-automatic control of drying process in small capacity dehumidifying and conventional dryers with ON/OFF control
- Used for low-temperature regimes (up to 65 °C)
- Drying of all wood types (thickness range 20 to 80 mm)
- Invariable (default) drying regimes for all wood species (more than 140 regimes)
- 1 input for temperature measurement (-20 to 110 °C)
- 1 input for EMC measurement (2.5 to 30% EMC at 0 °C)
- 4 inputs for wood moisture measurement (5 to 80% MC at 0 °C)
- 4 relay outputs for equipment control: heating, dehumidifying drying, cooling / conventional drying and humidifying
- Code protection of parameters to prevent unauthorized changing
- No start/stop option (starts drying upon power connection and work until turned off)
- Only semi-automatic conditioning is available

MC - 900R

- Automatsko ili poluautomatsko vođenje procesa sušenja u kondenzacionim i kombinovanim sušarama
- Sušenje svih vrsta građe debljine 20 do 80 mm
- Fiksni (fabrički) i promenljivi (korisnički) režimi sušenja za sve vrste drveta (preko 200 režima)
- 2 ulaza za merenje temperature (-20 ÷ 110 °C)
- 2 ulaza za merenje ravnotežne vlage (2.5 ÷ 30% EMC pri 0 °C)
- 6 mesta merenja vlage u drvetu (5 ÷ 80% MC pri 0 °C)
- 1 kontrolni ulaz (-20 ÷ 200 °C)
- 8 digitalnih ulaza za kontrolu rada toplotnih pumpi i ventilatora
- 8 relejnih izlaza za upravljanje opremom: električno grejanje, vodeno grejanje, rad i promena smera ventilatora (2), sušenje, hlađenje, vlaženje i alarm
- Dva nivoa zaštite parametara od neovlašćenog menjanja
- Statistika o radu opreme tokom sušenja
- Arhiviranje podataka na svaka 3 sata (do mesec dana)
- Dva nivoa prijave neregularnih situacija (alarm i upozorenje)
- Zvučna i svetlosna indikacija alarma
- Mogućnost povezivanja na PC računar (EIA485 standard)

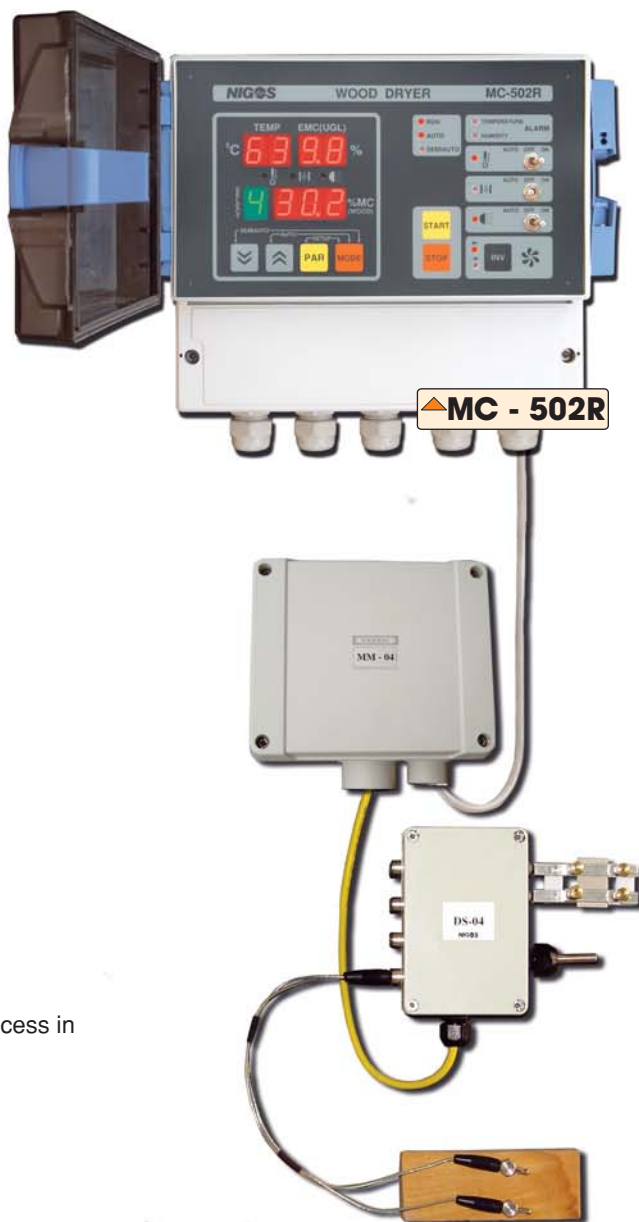


MC - 900R

- Automatic or semi-automatic control of drying process in dehumidifying and combined dryers
- Drying of all wood types (thickness range 20 to 80 mm)
- Invariable (default) and variable (user defined) drying regimes for all wood species (more than 200 regimes)
- 2 inputs for temperature measurement (-20 ÷ 110 °C)
- 2 inputs for EMC measurement (2.5 ÷ 30% EMC at 0 °C)
- 6 inputs for MC measurement (5 ÷ 80% MC at 0 °C)
- 1 control input (-20 ÷ 200 °C)
- 8 digital inputs for heat pumps and fans control
- 8 relay outputs for equipment control: electrical heating, water heating, fans operation and reversion (2), drying, cooling, humidifying and alarm
- Two levels of parameter protection against unauthorized parameter changing
- Statistics of equipment operation during drying
- Data recording every 3 hours (up to one month)
- Two levels of irregular situation notification (alarm and warning)
- Sound and light indication of alarm
- Can be connected to PC using EIA485 communication standard

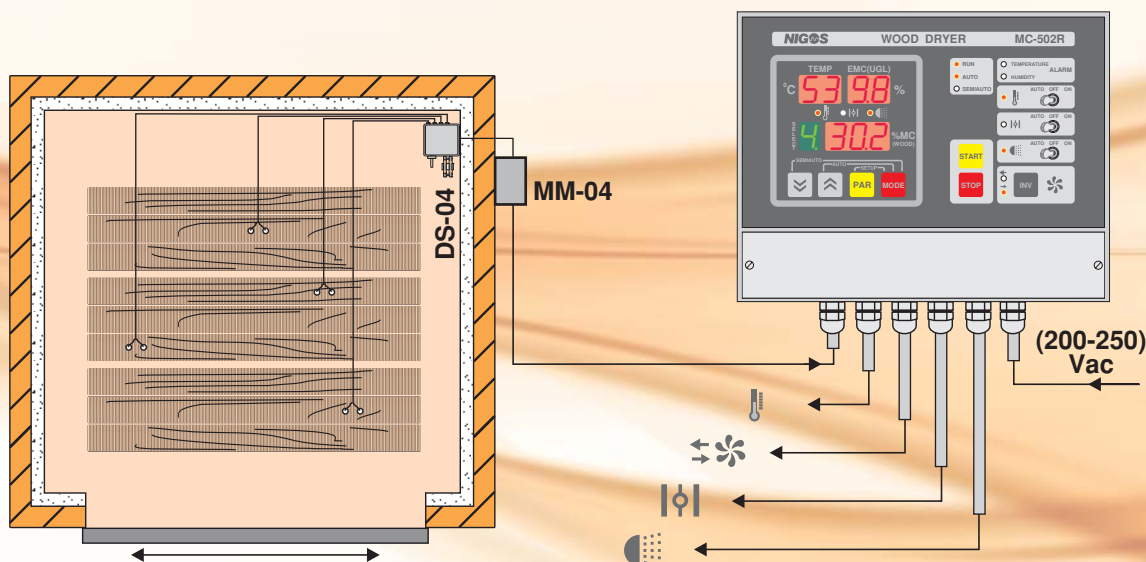
MC - 502R

- Automatsko, poluautomatsko ili ručno vođenje procesa sušenja u klasičnim sušarama sa ON/OFF regulacijom
- Sušenje svih vrsta građe debljine 20 do 80 mm
- Fiksni (fabrički) režimi sušenja za sve vrste drveta (preko 200 režima)
- 1 ulaz za merenje temperature (-20 ÷ 110 °C)
- 1 ulaz za merenje ravnotežne vlage (2.5 ÷ 30% EMC pri 0 °C)
- 4 mesta merenja vlage u drvetu (5 ÷ 80% MC pri 0 °C)
- 5 relejnih izlaza za upravljanje opremom: regulacija temperature, regulacija vlage, rad i promena smera ventilatora (2) i vlaženje
- Svetlosna indikacija alarma temperature i vlage
- Zaštita parametara pomoću šifre od neovlašćenog menjanja
- Mogućnost povezivanja na PC računar (EIA485 standard)



MC - 502R

- Automatic, semi-automatic or manual control of drying process in conventional dryers with ON/OFF control
- Drying of all wood types (thickness range 20 to 80 mm)
- Invariable (default) drying regimes for all wood species (more than 200 regimes)
- 1 input for temperature measurement (-20 ÷ 110 °C)
- 1 input for EMC measurement (2.5 ÷ 30% EMC at 0 °C)
- 4 inputs for MC measurement (5 ÷ 80% MC at 0 °C)
- 5 relay outputs for equipment control: temperature control, humidity control, fans operation and reversion (2) and humidifying
- Light indication of temperature and humidity alarm
- Code protection of parameters against unauthorized changing
- Can be connected to PC using EIA485 communication standard

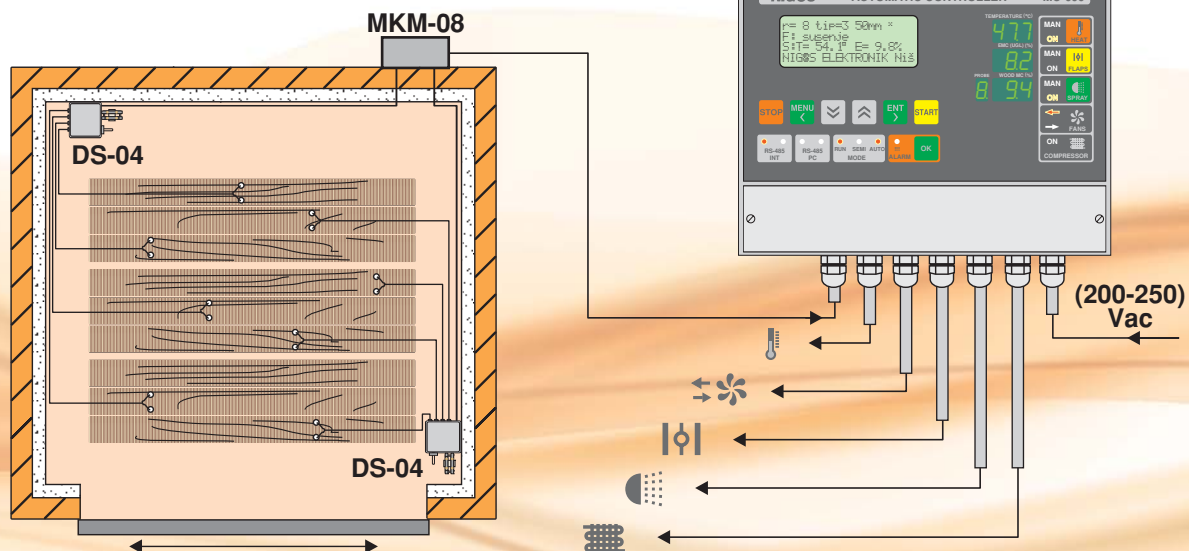
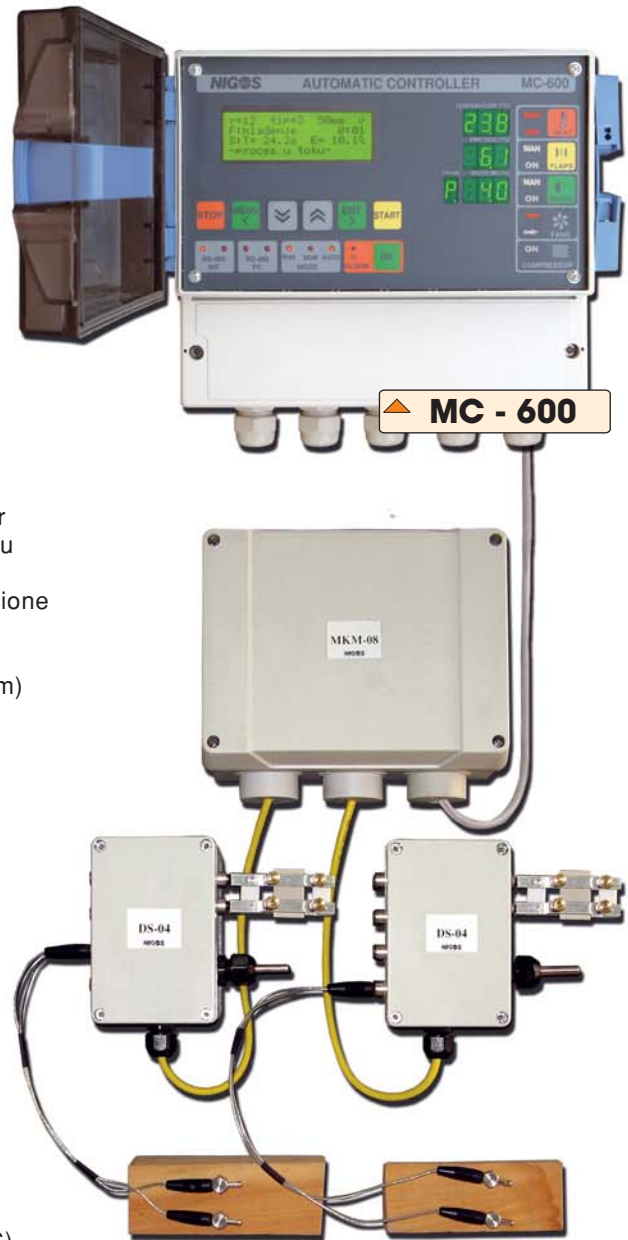


MC - 600

- Automatsko, poluautomatsko ili ručno vođenje procesa sušenja u klasičnim, kondenzacionim i kombinovanim sušarama sa ON/OFF regulacijom
- Plastično kućište automata pogodno za montažu na zid
- Sušenje svih vrsta građe debljine 20 do 80 mm
- Fiksni (fabrički) i promenljivi (korisnički) režimi sušenja za sve vrste drveta (preko 200 režima)
- 2 vremenska režima
- 2 ulaza za merenje temperature (-20 ÷ 110 °C)
- 2 ulaza za merenje ravnotežne vlage (2.5 ÷ 30% EMC pri 0 °C)
- 8 mesta merenja vlage u drvetu (5 ÷ 80% MC pri 0 °C)
- 1 kontrolni ulaz za merenje temperature (-25 ÷ 160 °C)
- 2 digitalna ulaza za kontrolu rada ventilatora i kompresora
- 6 relejnih izlaza za upravljanje opremom: dva za rad i smer ventilatora, i po jedan za regulaciju temperature, regulaciju vlage, vlaženje i kompresor
- Prijem podataka iz merne kutije MKM-08 preko komunikacione linije (do 300 m)
- Dva nivoa zaštite parametara od neovlašćenog menjanja
- Dva nivoa prijave neregularnih situacija (upozorenje i alarm)
- Zvučna i svetlosna indikacija alarma
- Moguće povezivanje na PC računar (EIA485 standard)

MC - 600

- Automatic, semi-automatic or manual control of drying process in conventional, dehumidifying and combined dryers with ON/OFF control
- Plastic case suitable for wall mounting
- Drying of all wood types (thickness range 20 to 80 mm)
- Invariable (default) and variable (user defined) drying regimes for all wood species (more than 200 regimes)
- 2 time-based regimes
- 2 inputs for temperature measurement (-20 ÷ 110 °C)
- 2 inputs for EMC measurement (2.5 ÷ 30% EMC at 0 °C)
- 8 inputs for MC measurement (5 ÷ 80% MC at 0 °C)
- 1 control input for temperature measurement (-25 ÷ 160 °C)
- 2 digital inputs for fans and compressor operation control
- 6 relay outputs for equipment control: fans operation and reversion (2), temperature control, humidity control, spraying and compressor
- Receives data from measurement box MKM-08 via communication line (up to 300 m)
- Code protection of parameters in two levels against unauthorized changing
- Two levels of irregular situation notification (warning and alarm)
- Light indication of temperature and humidity alarm
- Can be connected to PC using EIA485 communication standard



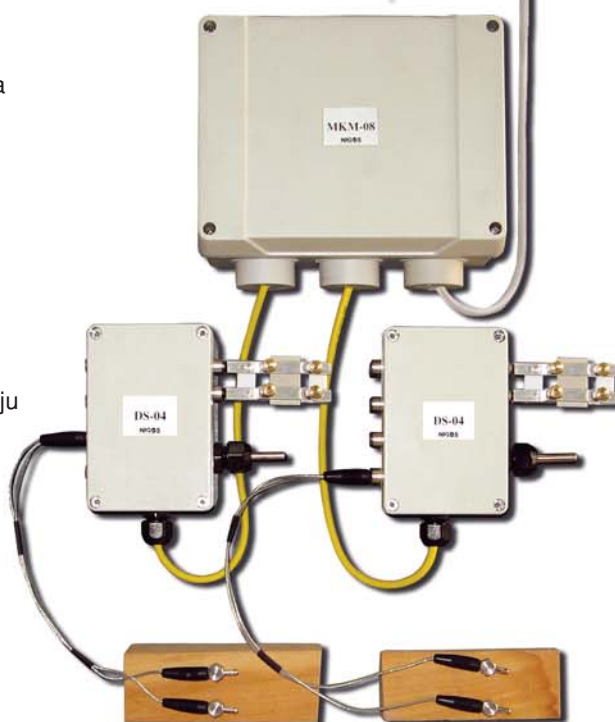


MC-2000

▲ MC - 2000

MC - 2000

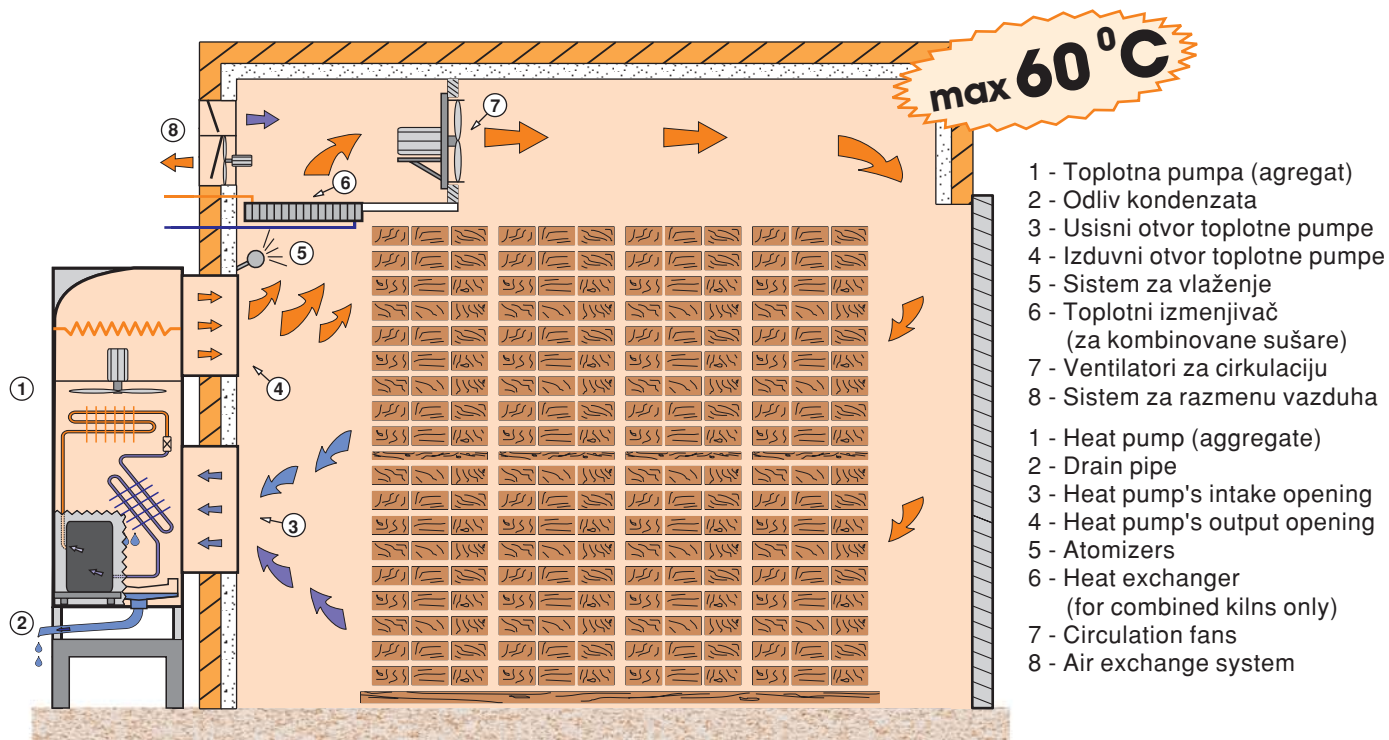
- Automatsko, poluautomatsko ili ručno vođenje procesa sušenja u klasičnim, kondenzacionim i kombinovanim sušarama sa PI i ON/OFF regulacijom
- Aluminijsko kućište
- Sušenje svih vrsta građe debljine 20 do 80 mm
- Fiksni (fabrički) i promenljivi (korisnički) režimi sušenja za sve vrste drveta (preko 200 režima)
- 2 vremenska režima
- 2 ulaza za merenje temperature (-20 ÷ 110 °C)
- 2 ulaza za merenje ravnotežne vlage (2.5 ÷ 30% EMC pri 0 °C)
- 8 mesta merenja vlage u drvetu (5 ÷ 80% MC pri 0 °C)
- 1 kontrolni ulaz za merenje temperature (-25 ÷ 160 °C)
- 4 digitalna ulaza za kontrolu rada ventilatora i kompresora
- 9 relejnih izlaza za upravljanje opremom: po dva za regulaciju temperature, rad i smer ventilatora i regulaciju vlage, i po jedan za vlaženje, kompresor i alarm
- Prijem podataka iz merne kutije MKM-08 preko komunikacione linije (do 300 m)
- Programsko vođenje brzine ventilatora
- Dva nivoa zaštite parametara od neovlašćenog menjanja
- Statistika o radu opreme tokom sušenja
- Arhiviranje podataka na svakih 2, 3, 4 ili 6 sati
- Dva nivoa prijave neregularnih situacija (upozorenje i alarm)
- Zvučna i svetlosna indikacija alarma
- Moguće povezivanje na PC računar (EIA485 standard)



MC - 2000

- Automatic, semi-automatic or manual control of drying process in conventional, dehumidifying and combined dryers with PI and ON/OFF control
- Aluminium case
- Drying of all wood types (thickness range 20 to 80 mm)
- Invariable (default) and variable (user defined) drying regimes for all wood species (more than 200 regimes)
- 2 time-based regimes
- 2 inputs for temperature measurement (-20 ÷ 110 °C)
- 2 inputs for EMC measurement (2.5 ÷ 30% EMC at 0 °C)
- 8 inputs for MC measurement (5 ÷ 80% MC at 0 °C)
- 1 control input for temperature measurement (-25 ÷ 160 °C)
- 4 digital inputs for fans and compressor operation control
- 9 relay outputs for equipment control: temperature control (2), humidity control (2), fans operation and reversion (2), humidifying, compressor and alarm
- Receives data from measurement box MKM-08 via communication line (up to 300 m)
- Fans' speed programmable control
- Code protection of parameters in two levels against unauthorized changing
- Statistics of equipment operation during drying
- Data recording every 2, 3, 4 or 6 hours
- Two levels of irregular situation notification (warning and alarm)
- Light indication of temperature and humidity alarm
- Can be connected to PC using EIA485 communication standard





- 1 - Toplotna pumpa (agregat)
- 2 - Odliv kondenzata
- 3 - Usisni otvor toplotne pumpe
- 4 - Izduvni otvor toplotne pumpe
- 5 - Sistem za vlaženje
- 6 - Toplotni izmenjivač (za kombinovane sušare)
- 7 - Ventilatori za cirkulaciju
- 8 - Sistem za razmenu vazduha

Kondenzacione sušare pripadaju novijim tehnologijama sušenja drveta. Kod njih se kondenzacijom izdvaja vlaga iz drveta, bez razmene sa spoljašnjim vazduhom. Uz minimalnu potrošnju energije (100 ÷ 250 kWh/m³ građe za ceo ciklus sušenja) ostvaruje se veoma kvalitetno i dovoljno brzo sušenje svih vrsta građe. Ne zahtevaju kotlovsko postrojenje - minimalno investiranje, i rade potpuno automatski (bez prisustva rukovaoca). Posebno dobre rezultate daju kod sušenja **neparene građe (bukva, jasen, itd)**.

Rade na bazi toplotne pumpe. Vazduh koji cirkuliše unutar sušare apsorbuje vlagu iz drveta. Deo vazduha prolazi kroz toplotnu pumpu, u kojoj se vlaga kondenzuje i odvodi van komore, a osušeni vazduh se uz dogrevanje ponovo vraća u komoru sušare. Elektrogrejači služe samo za fazu zagrevanja koja traje oko jedan dan. U slučaju previsoke vlage ili temperature u komori, povremeno se vrši razmena vazduha sa spoljašnjim.

Ukoliko se doda toplotni izmenjivač tada sušara postaje **kombinovana** (automatski koristi toplotu iz kotla) i objedinjuje dobre karakteristike **kondenzacione i klasične (konvencionalne) sušare**. Time se, za najkraće vreme, postiže najkvalitetnije sušenje uz najmanju potrošnju energije.

Dehumidifying dryers belong to new wood drying technologies. Condensation is used for separating moisture from wood, without external air exchange. High quality and fast drying with minimum energy consumed is achieved (100 ÷ 250 kWh per m³ of timber for entire drying cycle). They do not request boiler - minimal investment, and they operate automatically (without operator). Especially good results are achieved with drying of **natural wood (beech, ash,...)**.

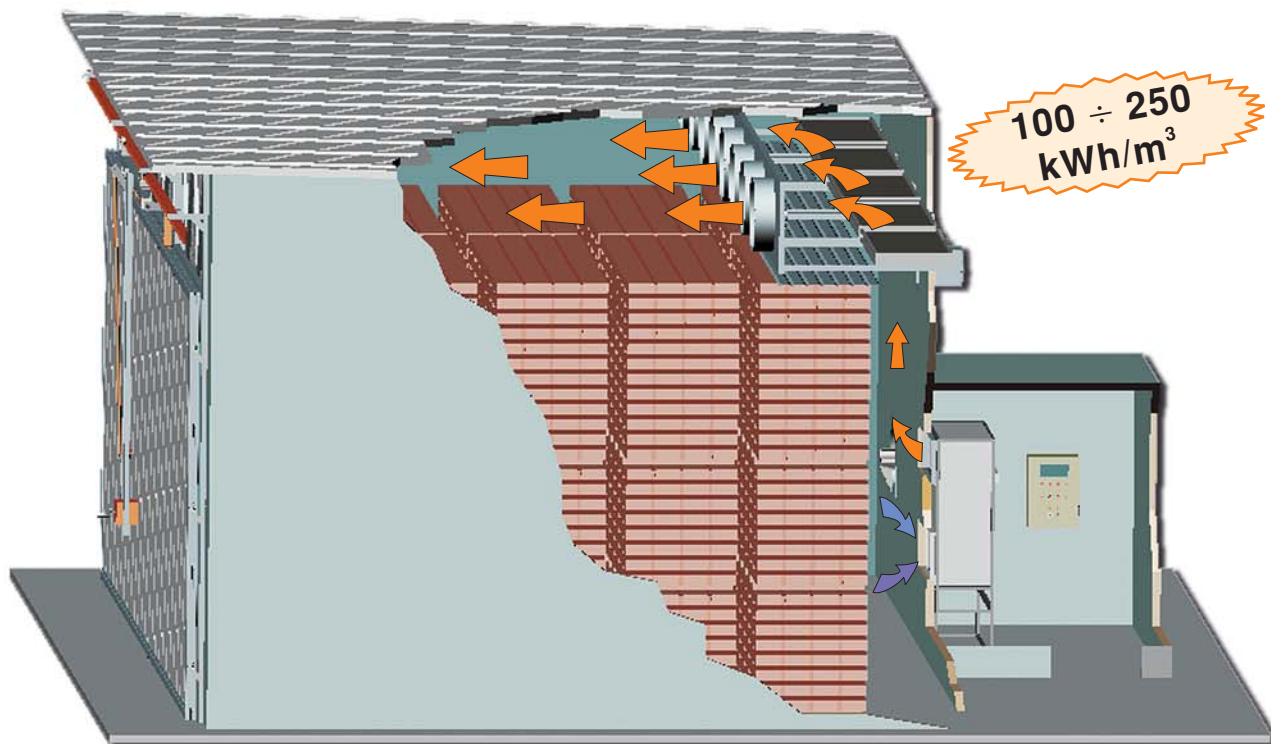
They operate on heat pump basis. The air that circulates within the kiln is absorbing the wood moisture. Part of air passes through heat pump where the moisture is condensed and drained out of the chamber. Dried, reheated air comes back to kiln chamber. Electrical heaters are used only for warming up phase, which lasts about one day. In case of too high humidity or temperature in chamber internal air is sometimes exchanged with external.

If we add heat exchanger the dryer will become **combined** (it uses boiler heat automatically) and thus combines good characteristics of **dehumidifying and conventional dryer**. That provides the greatest drying quality with the least energy consumption for the shortest time.



TEHNIČKE KARAKTERISTIKE / TECHNICAL DATA

MODEL	KAPACITET CAPACITY	TOPLITNE PUMPE HEAT PUMPS	VENTILATORI FLOW FANS	INST. SNAGA INST. POWER	POTROŠNJA CONSUMPTION	DIMENZIJE DIMENSIONS	SLOŽAJ STACK
	m ³		kW	cca kW	cca kWh	(a × b × h) (m)	(a × b × h) (m)
NIGOLUX-12	8 ÷ 15	1 × TP-15	1.6	10	4	4.6 × 4.5 × 3.2	4.5 × 3.5 × 2.5
NIGOLUX-20	15 ÷ 25	1 × TP-25	3.0	18	8	4.6 × 6.2 × 3.8	4.5 × 5.0 × 3.0
NIGOLUX-30	20 ÷ 40	1 × TP-25	6.0	22	10	4.6 × 7.0 × 5.2	4.5 × 5.5 × 4.1
NIGOLUX-40	30 ÷ 50	1 × TP-40	9.0	30	14	4.6 × 8.5 × 5.2	4.5 × 6.5 × 4.1
NIGOLUX-50	40 ÷ 60	2 × TP-25	12.0	45	20	6.6 × 7.0 × 5.2	6.5 × 5.5 × 4.1
NIGOLUX-60	50 ÷ 70	2 × TP-25	12.0	45	20	6.6 × 8.5 × 5.2	6.5 × 6.5 × 4.1
NIGOLUX-60A	50 ÷ 70	2 × TP-25	15.0	48	22	8.6 × 7.0 × 5.2	8.5 × 5.5 × 4.1
NIGOLUX-80	70 ÷ 100	2 × TP-40	18.0	62	28	8.6 × 8.5 × 5.2	8.5 × 6.5 × 4.1



Najvažniji deo kondenzacione sušare je **toplotna pumpa (agregat)** koja vrši kondenzovanje vlage iz vazduha i dogrevanje. Osnovne delove čine: najsavremeniji **SCROLL** kompresor, INOX isparivač (hladni deo), kondenzator (topli deo), ventilatori toplotne pumpe i električni grejači za početno zagrevanje. Toplotna pumpa koristi gas R134a.

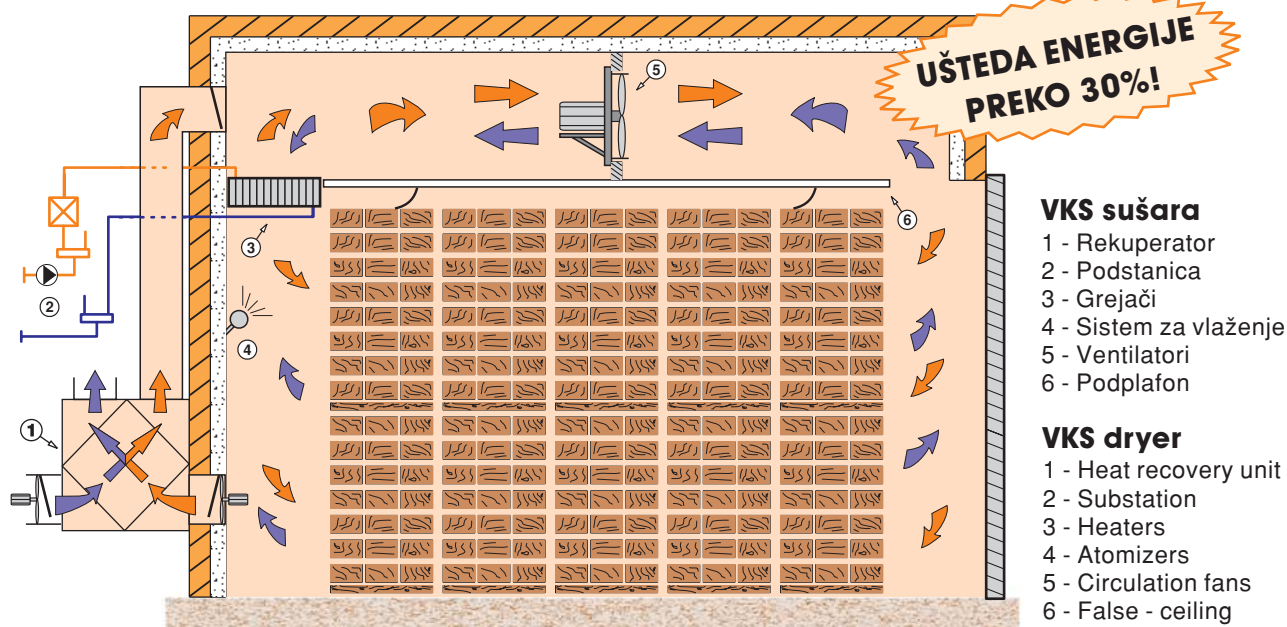
The most important part of the dehumidifying dryer is **heat pump** that condenses moisture from air and reheats air. The main parts are: modern **SCROLL** compressor, evaporant (cold section) made of INOX, condenser (warm section), heat pump fans and electrical heaters that heat up the kiln before the drying process starts. Heat pump uses refrigerant R134a.



TEHNIČKE KARAKTERISTIKE TOPLOTNIH PUMPI / HEAT PUMPS TECHNICAL DATA

MODEL	Kompresor Compressor	Toplotna moć Heating power	Elektrogrejač Electrical heater	Ventilator Fan	Max kondenz. (l/24h) Max condensing (l/24h)	Dimenzije Dimensions
TP - 15	5 HP	11 kW	6 kW	0.4 kW	260	1.5 x 0.75 x 1.7
TP - 25	8 HP	18 kW	9 kW	0.8 kW	460	2.0 x 0.75 x 1.7
TP - 40	12 HP	26 kW	12 kW	1.5 kW	600	2.5 x 1.0 x 1.7





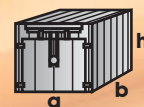
NIGOS-elektronik konstantno unapređuje svoje proizvode i najnovije unapređenje klasičnih sušara je razvoj sušare sa rekuperatorima. Sušenje se obavlja razmenom unutrašnjeg vlažnog vazduha sa spoljašnjim. Zagrejani vazduh koji se izbacuje iz komore prolazi kroz rekuperator i predaje deo toplotne energije hladnom vazduhu koji ulazi u sušaru. Upotrebom rekuperatora se smanjuje potrošnja toplotne energije i preko 30%. Osim velike uštede toplotne energije (a time i pogonskog goriva) poboljšava se kvalitet suve građe i skraćuje vreme sušenja.

Regulacija temperature se vrši servo ventilom sa motornim pogonom, a regulacija vlage kod ovog tipa sušare se vrši uključivanjem ventilatora rekuperatora. Pogonsko gorivo može biti topla voda ili para. U zavisnosti od broja sušara u sistemu snaga kotla se kreće od 1.5 - 2.5 kW/m³ građe. Cirkulacija vazduha se obezbeđuje reverzibilnim ventilatorima (sa promenom smerom), a brzina vazduha kroz složaj ide do 2.5 m/s. Snaga ventilatora iznosi 0.2 - 0.3 kW/m³ građe. Vođenje procesa se vrši automatima MC-2000 ili MC-600.



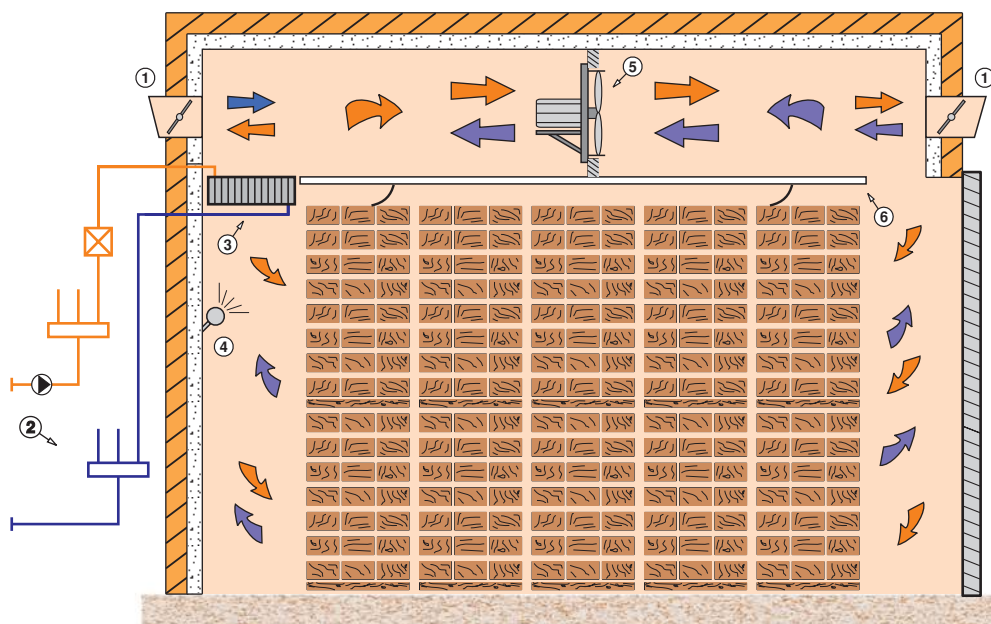
NIGOS-elektronik constantly upgrade its product and latest upgrade of conventional dryers is development of heat recovery units. Drying is achieved by the replacement of inner damp air with outer. Heated air which is expelled from chamber pass through heat recovery unit and give part of heat energy to cold air coming into chamber. Consumption of heating energy is thus reduced by more than 30%. Beside heating energy (and fuel) savings, quality of dried timber is improved and drying time shortened.

Servo valve controls temperature and fan in heat recovery unit control humidity. The energy sources are hot water or steam. Depending on number of dryers in system, power of boiler is 1.5 - 2.5 kW/m³ of timber. Ventilation is provided by the reversible fans with air velocity through the stack of 2.5 m/s. Electrical power of fans is app 0.2 - 0.3 kW per m³ of timber. Automatic control unit MC-2000 or MC-600 control the entire drying cycle.



TEHNIČKE KARAKTERISTIKE / TECHNICAL DATA

MODEL	KAPACITET CAPACITY	TOPLITNA SNAGA HEATING POWER	VENTILATORI FLOW FANS	ELEKTRIČNA SNAGA ELECTRICAL POWER	DIMENZIJE DIMENSIONS	SLOŽAJ STACK
	m ³	kW		cca kW	a(m) × b(m) × h(m)	a(m) × b(m) × h(m)
VKS-30	20 ÷ 40	160	3 × Ø800	9 + 1.5	4.6 × 6.5 × 5.2	4.5 × 5.0 × 4.1
VKS-40	30 ÷ 50	160	3 × Ø800	9 + 3	4.6 × 8.5 × 5.2	4.5 × 6.5 × 4.1
VKS-50	40 ÷ 60	240	4 × Ø800	12 + 3	6.8 × 7.0 × 5.2	6.7 × 5.5 × 4.1
VKS-60	50 ÷ 70	240	4 × Ø800	12 + 3	6.8 × 8.5 × 5.2	6.7 × 6.5 × 4.1
VKS-60A	50 ÷ 70	320	6 × Ø800	18 + 3	8.6 × 7.0 × 5.2	8.5 × 5.5 × 4.1
VKS-80	70 ÷ 100	320	6 × Ø800	18 + 3	8.6 × 8.5 × 5.2	8.5 × 6.5 × 4.1
VKS-80A	70 ÷ 100	400	7 × Ø800	21 + 6	10.6 × 7.0 × 5.2	10.5 × 5.5 × 4.1
VKS-100	80 ÷ 120	400	7 × Ø800	21 + 6	10.6 × 8.5 × 5.2	10.5 × 6.5 × 4.1
VKS-100A	80 ÷ 120	480	8 × Ø800	24 + 4.5	12.9 × 7.0 × 5.2	12.8 × 5.5 × 4.1
VKS-120	100 ÷ 140	480	8 × Ø800	24 + 4.5	12.9 × 8.5 × 5.2	12.8 × 6.5 × 4.1



VKS sušara

- 1 - Klapne sa servo pogonom
- 2 - Podstanica
- 3 - Grejači
- 4 - Sistem za vlaženje
- 5 - Ventilatori
- 6 - Podplafon

VKS dryer

- 1 - Servo-controlled flaps
- 2 - Substation
- 3 - Heaters
- 4 - Atomizers
- 5 - Circulation fans
- 6 - False - ceiling

Sušare sa klapnama su do sada bile najčešći tip klasičnih sušara, jer su sušare u tehničkom smislu jednostavne a upotrebom drvnog otpada ili piljevine kao pogonskog goriva za loženje kotla, smanjuje se potrošnja električne energije. Sušenje se obavlja razmenom unutrašnjeg vlažnog vazduha sa spoljašnjim preko klapni. U novije vreme ih zamenjuju sušare sa rekuperatorima.

Regulacija temperature se vrši servo ventilom sa motornim pogonom, a regulacija vlage pomeranjem klapni sa servo pogonom. Pogonsko gorivo može biti topla voda ili para. Snaga kotla se kreće od 2.5 - 3.5 kW/m³ građe u zavisnosti od broja sušara. Cirkulacija vazduha se obezbeđuje reverzibilnim ventilatorima (sa promenom smer), a brzina vazduha kroz složaj ide do 2.5 m/s. Snaga ventilatora iznosi 0.2 - 0.3 kW/m³ građe. Vođenje procesa se vrši preko automata MC-2000 ili MC-600.

Until now drying kilns with dampers were the most common type of conventional kilns because the dryers are very simple, they do not demand extra maintenance and electrical power consumption is reduced by use of wood wastes as fuel for boiler. Drying is achieved by the replacement of inner damp air with outer through dampers. Recently, dryers with heat recovery units are replacing them.

Servo valve controls temperature while servo - controlled dampers control humidity. The energy sources are hot water or steam. Depending on number of dryers in system, power of boiler is 2.5 - 3.5 kW/m³ of timber. Ventilation is provided by the reversible fans with air velocity through the stack 2.5 m/s. Electrical power of fans is app 0.2 - 0.3 kW per m³ of timber. Automatic control unit MC-2000 or MC-600 control the entire drying cycle.



ORIJENTACIONA VREMENA SUŠENJA / APPROXIMATE TIME OF DRYING

VRSTA DRVETA WOOD TYPE	SUŠENJE U DANIMA / DRYING IN DAYS							
	25 mm		38 mm		50 mm		70 mm	
	70% → 10%	40% → 10%	70% → 10%	40% → 10%	70% → 10%	40% → 10%	70% → 10%	40% → 10%
Hrast slavonski/Oak	20	13	35	22	52	32	75	52
Jasen / Ash	15	10	25	15	38	24	60	42
Bukva / Beech	10	7	16	11	25	16	41	28
Breza, topola Birch, poplar	6*	4*	11	8	14	10	21	14
Bor, jela, smrča Pine, fir, juniper	6*	4*	9	7	12	9	18	13

Napomene: 1. Kod klasičnih i kombinovanih sušara realno vreme sušenja je nešto kraće, a kod kondenzacionih u zimskim uslovima nešto duže
2. * - samo u kombinovanim ili klasičnim sušarama

Notes: 1. In conventional and combined dryers actual time of drying is somewhat shorter, while in dehumidifying dryers it can be somewhat longer during winter
2. * - in combined or conventional dryers only

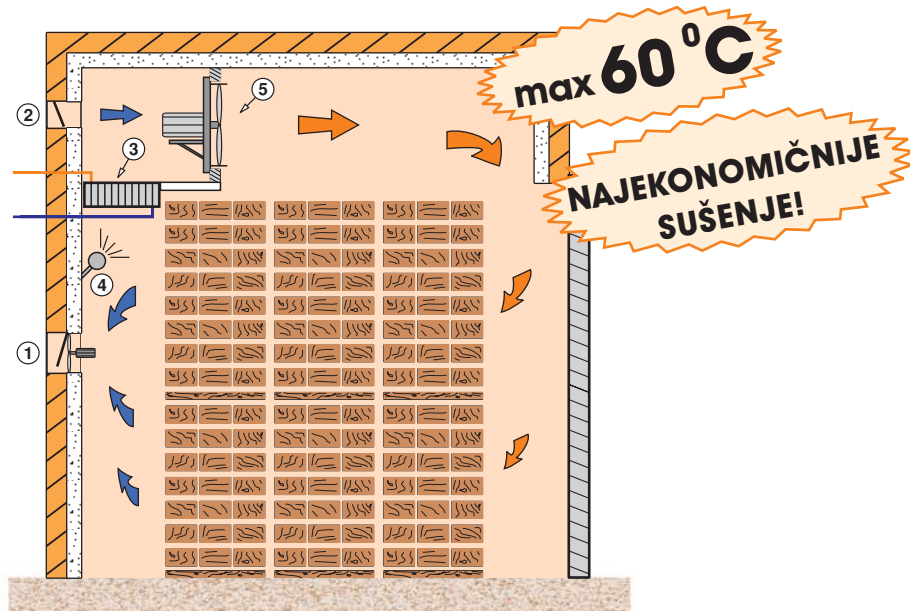


NKS sušara

- 1 - Izduvne klapne
- 2 - Usisne klapne
- 3 - Grejači
- 4 - Sistem za vlaženje
- 5 - Ventilatori za cirkulaciju

NKS dryer

- 1 - Exhaust flaps
- 2 - Intake flaps
- 3 - Heaters
- 4 - Atomizers
- 5 - Circulation fans



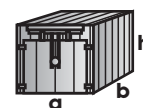
Ovaj tip sušara obezbeđuje kvalitetno sušenje svih vrsta građe uz najmanju potrošnju energije (do 100 kWh/m³ građe za jedan ciklus sušenja). Cirkulacija se obavlja u jednom smeru, uz brzinu vazduha kroz složaj do 2 m/s. To omogućuje ravnomerno sušenje do 4 složaja po dubini. Instalirana snaga ventilatora iznosi oko 0.15 kW/m³ građe. Vođenje procesa sušenja može biti automatom MC-502R ili MC-600

Sušare su naročito pogodne tamo gde postoje problemi sa električnom energijom, jer zbog male potrošnje mogu da rade na agregat. Na zahtev kupca može se isporučiti sušara sa rekuperatorom.

This type of dryers ensure high drying quality of all wood types with the least energy consumption (up to 100 kWh per m³ of timber for entire drying cycle). Air circulates in one direction only at the velocity of up to 2 m/s. This ensures equal drying of timber in up to 4 stacks in depth. Installed power of fans is approximately 0.15 kW per m³ of timber. Automatic control unit MC-502R or MC-600 can be used.

These dryers are especially convenient wherever some electrical power supply problems may occur, because they can operate on spare power sources. On customer request, heat recovery unit can be installed.

TEHNIČKE KARAKTERISTIKE / TECHNICAL DATA



MODEL	KAPACITET CAPACITY	TOPLOTNA SNAGA HEATING POWER	VENTILATORI FLOW FANS	ELEKTRIČNA SNAGA ELECTRICAL POWER	DIMENZIJE DIMENSIONS	SLOŽAJ STACK
	m ³	kW		cca kW	a(m) x b(m) x h(m)	a(m) x b(m) x h(m)
NKS-06	5 ÷ 8	24	2 x Ø560	1.5	6.0 x 2.4 x 2.4	4.5 x 1.6 x 2.1
NKS-12	8 ÷ 15	40	4 x Ø450	1.6	4.6 x 4.5 x 3.0	4.5 x 3.5 x 2.4
NKS-20	15 ÷ 25	80	4 x Ø560	3.0	4.6 x 6.2 x 3.8	4.5 x 5.0 x 3.2

MINI sušara NKS-06

- Kompaktna i lako prenosiva klasična sušara
- Oprema odvojiva i lako se montira na već postojeću komoru
- Automatski rad
- Ugrađen rekuperator poboljšava iskorišćenost i smanjuje potrošnju toplotne energije
- Sa ugrađenim električnim kotlom od 12kW sušara je autonomna, a može se priključiti i na toplovod iz drugog kotla

MINI dryer NKS-06

- Compact and easy to transport conventional dryer
- Equipment is detachable and easily installed in existent chamber
- Automatic operation
- Built-in recuperator improves efficiency and reduce heating energy consumption
- With integrated 12kW electrical boiler dryer is independent. It can be connected to hot water source from another boiler as well



PD-02

- Automatsko ili ručno vođenje procesa u **parionicama za drvo**
- 8 podesivih programa
- Vođenje procesa parenja u 2 parionice istovremeno
- Merenje temperature vazduha i drveta
- Mogućnost povezivanja na PC računar

PD-02

- Automatic or manual control of process in **steaming chambers**
- 8 selectable programs
- Simultaneous process control in 2 steaming chambers
- Air and wood temperature measurement
- Can be connected to PC



“NIGOS - elektronik” svojim kupcima osim sušara može ponuditi i prateću opremu i objekte za **parionice**. Najčešći kapacitet je 20 do 30 m³ po komori.

U zavisnosti od svojih mogućnosti korisnik može izabrati **kompletnu montažnu parionicu** ili samo **opremu sa vratima** (kod zidanih komora).

Korisniku se još nudi i izbor tipa parionice - direktna ili indirektna. Kod **direktnih parionica** nudimo samo automatiku **PD-02**, a sav termički deo isporučuje i instalira proizvođač kotla. Kod **indirektnih parionica** nudimo kompletanu opremu (automatika, grejači, održavanje nivoa vode, itd...). Za pravilan rad indirektno parionice zahteva se dotok vodene pare pritiska 0.5 bara ili vode zagrejane do 120 °C.

Beside wood dryers, “NIGOS - elektronik” also produce **steaming chambers**. Most commonly used steaming chambers have volume between 20 and 30 m³.

Customer can order **complete solution** with prefabricated chamber, or **equipment with doors** only (installed in existent chamber made by customer).

User can also choose direct or indirect type of steaming. For **direct type** we offer only automation unit **PD-02**, while the rest of equipment provide supplier of boiler facility. For **indirect steaming chambers** we can offer all equipment (automation unit, heaters, water level control, etc). Steam at pressure 0.5 bar or water heated to 120 °C is required for proper operation of indirect steaming chambers.



“NIGOS - elektronik” se u svom radu oslanja na veliki broj stručnih saradnika. Uz njihovu pomoć nudimo sledeće usluge:

- Idejna rešenja (izbor kotlova, sušara, parionica, raspored na lokaciji, itd...)
- Izrada građevinskih, termo-mašinskih i elektro projekata

“NIGOS - elektronik” relies on number of experts in its operation. With their help we can offer:

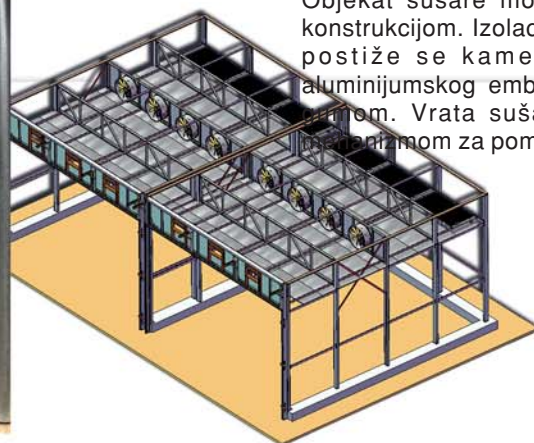
- Expertise (suggestion for boilers, dryers, steaming chambers, facility layout etc...)
- Production of civil engineering, thermo-mechanical and electrical projects





Neprekidni rast proizvodnje ne bi bio moguć bez ulaganja u nove proizvodne kapacitete. NIGOS-elektronik je proteklih godina dosta radio na podizanju i opremanju novog proizvodnog kompleksa koji podržava porast proizvodnje. Izrada mehaničkih sklopova za sušare i njihova priprema za isporuku krajnjem kupcu sada se vrši u novom proizvodnom pogonu u Aleksandrovu nadomak Niša.

Constant increase of production would not be possible without investment in new production capacity. In recent years, NIGOS-elektronik worked hard to erect new production complex to support increase of production. Manufacturing of mechanical parts and preparation for delivery to customer is now performed in new production hall.



Objekat sušare može biti zidan ili montažni sa aluminijumskom konstrukcijom. Izolacija zidova i krova (kod montažnih sušara) i vrata, postiže se kamenom vunom smeštenom u oblogama od aluminijumskog emboksiranog lima. Zaptivanje vrata je specijalnom mehanizmom. Vrata sušare mogu biti krilna ili klizna sa specijalnim mehanizmom za pomeranje. Sastavni deo sušare su i kontrolna vrata.

Kiln can be constructed or assembled of aluminium bearing structure. The walls and the roof, as well as the kiln doors are made of aluminum sheets with rock-wool insulation. Rubber gaskets are put on the both side of the doorframe to ensure the total sealing. The main door can be winging or sliding with special mechanism for moving. Every kiln is provided with an inspection door.

Cirkulacija vazduha se izvodi pomoću aksijalnih ventilatora smeštenih ispod tavanice sušare. Kućište i glavčina su od aluminijuma, a lopatice od aluminijuma ili poliamida ojačanog staklenim vlaknima. Motori su tropikalizovani (otporni na povišenu temperaturu i vlagu). Zavisno od tipa sušare ventilatori mogu biti za jednosmernu ili reverzibilnu cirkulaciju.

Axial flow fans placed under the ceiling ensure air circulation. Housing and hub are made of aluminium while blades are made of aluminium or polyamide glass. Motors are tropicalized (resistant to high humidity and temperature). They can be reversible or non-reversible type, depending on the kiln.



Kako bi se obezbedilo ravnomerno sušenje građe kroz ceo presek bez stvaranja nepravilnosti, po potrebi se vrši vlaženje proizvodnjom hladne pare, pomoću visokog pritiska. Sistem za vlaženje se sastoji od filtera, elektromagnetnog ventila, prskalica, creva i ostalih potrebnih delova.

Humidifying system is used when additional moisturizing of lumber is needed to ensure equal drying through whole stack and avoid developing faults. Production of cold steam using high pressure ensures excellent humidifying during drying process. System consists of the filter, electromagnetic valve, atomizers, hose, etc.





Bimetalni toplotni izmenjivači su izrađeni od kvalitetnih INOX cevi sa namotanim aluminijumskim rebrima što obezbeđuje dobar transfer toplote i dugi vek rada. Pogonski medijum može biti topla voda ili vodena para. Ostali delovi sistema za grejanje i povezivanje sušara na kotlovsko postrojenje se smeštaju u podstanicu.

Bimetallic heat exchangers are made of quality INOX pipes finned with aluminium fins which provide good heat transfer and long exploitation. Working medium can be warm water or steam. Other parts for heating system and connection between dryers and boiler facility are placed in heating substation.



U komandno razvodnom ormaru (KRO) su smešteni uređaji i komponente za upravljanje i zaštitu kompletne opreme u sušari. Najznačajniji uređaj je automat za vođenje procesa sušenja i on se u zavisnosti od tipa sušare smešta ili u ormar ili pored njega.

KRO se smešta van sušare u pogodnoj prostoriji.

The power electric switch board (KRO) includes devices and components for control and protection of all kiln's equipment. The most important device is automatic control unit which is placed in electric board or beside it depending on the type of dryer.

Electric board is placed outside the drying chamber in convenient room.

Dodatni pribor za merenje

U toku procesa sušenja vlaga u drvetu se stalno prati pomoću sonde postavljenih u drvetu, dok se temperatura i vlaga vazduha mere preciznim sondama za koje nije potrebno održavanje u toku sušenja. Na osnovu izmerenih vrednosti automati vode proces sušenja.

Sva potrebna **merna oprema** (sonde, razvodne i komunikacione kutije, kablovi) se isporučuje uz automat. Konfiguracija sistema se menja u zavisnosti od tipa automata, tipa sušare i ostalih zahteva, kako bi se obezbedilo najpreciznije merenje.



Additional measurement equipment

Electrodes fitted in the wood constantly measure wood moisture, while precise probes that do not need special maintenance during drying process measure air temperature and humidity. Automatic control units are controlling drying process based on measured values.

All necessary **measurement equipment** (probes, connection and communication boxes, cables) are supplied with each controller. System configuration can be changed depending on the type of controller, type of dryer and other requests, to ensure most quality measurement.





RVD-904

- Univerzalni vlagomer
- Precizno merenje vlage u drvetu i čvrstim građevinskim materijalima
- Merenje temperature i relativne vlage vazduha
- Pogodan za rad na terenu

RVD-904

- Universal MC meter
- MC measurement of wood and solid construction materials (concrete, mortar, gypsum, etc.)
- Air temperature and relative humidity measurement
- Suitable for on-field operation

Prenosni vlagomer RVD-904 služi za merenje vlage svih vrsta drveta na terenu. Isporučuje se u kompletu sa čekićem i potrebnim sondama. Opseg merenja vlage je $6\% \div 100\%$, a rezolucija merenja 0.1% . Posедуje temperaturnu kompenzaciju $-10\text{ }^{\circ}\text{C} \div 80\text{ }^{\circ}\text{C}$. Uz dodatak posebnih sondi može se koristiti za merenje vlage furnira, piljevine, građevinskih materijala (betona, maltera, gipsa,...), kao i za merenje temperature i vlage vazduha (opciono).

Portable moisture meter RVD - 904 provide on-field wood MC measurement of all wood types. It is delivered in a case with hammer action electrode and necessary probes. MC measurement range is $6\% \div 100\%$ MC, and measurement resolution 0.1% . Temperature compensation is $-10\text{ }^{\circ}\text{C} \div 80\text{ }^{\circ}\text{C}$. With special probes it can be used for moisture content measurement in veneer, saw dust, various construction materials (concrete, mortar, gypsum, etc), as well as air temperature/humidity measurement (optional).

DODATNE SONDE:



Sonde za merenje vlage furnira su kontaktne sonde koje ne oštećuju uzorak pri postupku merenja. Izrađuju se od INOX-a, a dobro prijanjanje sa uzorkom čija se vlaga meri obezbeđuje specijalni provodni sunder.

Probes for veneer MC measurement are contact probes and does not damage the sample. They are made of stainless steel with special conducting sponge which provide good adherence to measurement sample.



Uređaj za merenje vlage piljevine VP-02 se sastoji od INOX posude koja se posebnim kablom povezuje sa RVD-904. Piljevina se u posudi sabija pod pritiskom kako bi se omogućilo merenje vlage. Uređaj poseduje mehanizam za ujednačeno pritiskanje piljevine koji ujedno vrši zaštitu u cilju sprečavanja prekomernog pritiska i oštećenja.

VP-02 is a device for saw dust MC measurement. It is made of INOX container which connects to RVD-904 via special cable. Saw dust is pressed inside the container to ensure proper MC measurement. Pressure mechanism ensures uniform pressure and prevent damage from excessive pressure.



Sonde za merenje vlage betona i čvrstih građevinskih materijala se koriste za merenje vlage bez kontaktne mase. Dovoljno je da se izbuše dve odgovarajuće rupe u materijalu čiju vlagu merimo i u njih postavimo sonde koje su povezane sa vlagomerom RVD-904.

Probes for concrete and solid construction materials MC measurement measure MC without contact paste. It is enough to drill two suitable holes in the measurement sample and insert probes which are connected to RVD-904.



Brzo merenje temperature i relativne vlage vazduha se vrši prenosnom sondom **DSVT-03**. Vrlo je podesna za primenu u različitim proizvodnim uslovima i na terenu. Povezuje se na sve prenosne merne uređaje iz NIGOS proizvodnog programa: **RVD-904, DVD-240** ili **DTM-902**.

Fast measurement of air temperature and relative humidity is performed with hand held probe **DSVT-03**. It is very suitable for use in various production conditions and on-field usage. It can be connected to all handheld measurement devices made by NIGOS: **RVD-904, DVD-240** or **DTM-902**.



DVD-240

- Dodirni vlagomer
- Merenje vlage u drvetu i furniru bez oštećenja uzorka
- Merenje temperature i relativne vlage vazduha
- Autokalibracija
- Pogodan za rad na terenu
- Brza provera ujednačenosti vlage u složaju

DVD-240

- Nondestructive (contact) MC meter
- Wood and veneer MC measurement without sample damage
- Air temperature and relative humidity measurement
- Autocalibration
- Suitable for on-field operation
- Suitable for fast checking of MC distribution in timber stacks

Dodirni vlagomer DVD-240 je namenjen brzom merenju vlage svih vrsta drveta jednostavnim prislanjanjem na ravnu površinu daske. Ne oštećuje površinu drveta, a koristi se i za merenje vlage u furnirima. Posедуje autokalibraciju (prilagođavanje trenutnim uslovima) i meri vlagu u opsegu $0 \div 100\%$. Rezolucija merenja je 0.1% , opseg debljine merene građe $0.5 \div 40$ mm, a opseg gustine merene građe $0.3 \div 1.1$ t/m³. Uz dodatak sonde DSVT-03 može se koristiti za merenje temperature i vlage vazduha (opciono).

Nondestructive moisture meter DVD-240 is made for quick wood MC measurement of all wood types by simple pressing against smooth wood surface. It does not damage the surface of the wooden sample and is used for veneer MC measurement also. It has autocalibration (self-adjustment to current conditions) and MC measurement range $0 \div 100\%$. Measurement resolution is 0.1% , thickness range $0.5 \div 40$ mm and density range $0.3 \div 1.1$ t/m³. When probe DSVT-03 is used it can measure air temperature/humidity (optional).

THI-485 je mikroprocesorski indikator namenjen za precizno merenje i prikaz temperature i relativne vlažnosti vazduha. Opseg merenja temperature je $0 \div 50^\circ\text{C}$ ili $-40 \div 80^\circ\text{C}$ u zavisnosti od tipa kućišta sonde. Tačnost merenja je 0.5°C , a rezolucija 0.1°C . Opseg merenja relativne vlage je $0 \div 100\%RH$, tačnost $2\%RH$ sa rezolucijom 1% pri prikazu i 0.1% pri komunikaciji preko EIA 485 standarda.

THI-485 is microprocessor indicator used for precision measurement and display of air temperature and relative humidity. Temperature measurement range is $0 \div 50^\circ\text{C}$ or $-40 \div 80^\circ\text{C}$ depending on the model with 0.1°C resolution. Measurement accuracy is 0.5°C . Relative humidity measurement is in range $0 \div 100\%RH$, accuracy $2\%RH$ with resolution $1\%RH$ when displaying and $0.1\%RH$ when sending data via EIA 485 communication standard.



THC-Display je uređaj za prikaz tačnog vremena i uslova ambijenta u zatvorenim prostorijama i na otvorenom sa 8 LED karaktera dimenzija $100\text{mm} \times 70\text{mm}$. Poseduje sat realnog vremena i integrisani senzor za precizno merenje temperature i relativne vlažnosti. Opseg merenja temperature je $0 \div 50^\circ\text{C}$, tačnost merenja je 0.5°C , a rezolucija 0.1°C . Opseg merenja relativne vlage je $0 \div 100\%RH$, tačnost $2\%RH$ sa rezolucijom 1% pri prikazu i 0.1% pri komunikaciji preko EIA 485 standarda. Može se koristiti i kao info-panel za prikaz raznih tekstualnih poruka, obaveštenja i reklamnih poruka zadatih preko PC računara.

THC-Display is used to display accurate time and ambient conditions in closed rooms and in the open using 8 $100\text{mm} \times 70\text{mm}$ LED characters. Device has built-in real time clock and integrated sensor for precision air temperature and relative humidity measurement. Temperature measurement range is $0 \div 50^\circ\text{C}$, accuracy is 0.5°C and resolution 0.1°C . Relative humidity measurement is in range $0 \div 100\%RH$, accuracy $2\%RH$ with resolution $1\%RH$ when displaying and $0.1\%RH$ when sending data via EIA 485 communication standard. It can be also used as info-panel for displaying of various text messages, notifications and advertisements which are received from PC.





MKS-05

- Verifikacija termičkog tretmana drveta (ISPM15 standard)
- 5 ulaza za merenje temperature jezgra drveta i vazduha
- Pouzdano merenje temperature sa temperaturnom kompenzacijom
- Povezivanje sonde: direktno ili preko razvodne kutije
- Komunikacija EIA485

MKS-05 je mikroprocesorski indikator temperature sa pet mernih ulaza koji se najčešće koristi u komorama za **termički tretman (sterilizaciju) drveta i paleta**. Ugrađuje se nezavisno od sistema upravljanja. Moguće je direktno povezivanje temperaturnih sonde na uređaj ili povezivanje preko razvodne kutije S-05. Uređaj i sonde se kalibrišu kod nadležne institucije pre slanja kupcu.

Uz našu PC aplikaciju "Sterilizacija drveta", MKS-05 služi za verifikaciju procesa sterilizacije drveta po međunarodnom standardu za fitosanitarne mere (**ISPM 15**) Svetske organizacije za hranu i poljoprivredu (FAO). Proces sterilizacije se prati na monitoru, a po uspešnom završetku se vrši štampanje generisanog izveštaja koji sadrži sve relevantne podatke i koji se koristi kao dokaz o uspešno sprovedenom postupku sterilizacije.

Uz korišćenje odgovarajuće aplikacije na PC računaru, MKS-05 je pogodan za nadzor i prikupljanje podataka u većim sistemima komora i skladišnih prostorija.



MKS-05

- Wood thermal treatment verification (ISPM15 standard)
- 5 inputs for wood core and air temperature measurement
- Reliable temperature measurement with temperature compensation
- Probes connection: direct or via connection box
- Communication EIA485

MKS-05 is microprocessor temperature indicator with 5 inputs which is most commonly used in chambers for **thermal treatment (sterilization) of wood and pallets**. It is installed independently from control system. There are 2 configurations we can offer to customers. Temperature probes can be connected directly to MKS-05, or via connection box S-05.

With our "Wood Thermal Treatment" application, MKS-05 is used for verification of wood sterilization (heat treatment) process according to **International Standard for Phytosanitary Measures - ISPM 15** as defined by Food and Agriculture Organization - FAO. Sterilization process is displayed on monitor and upon successful completion generated report which contains all relevant data is printed and used as proof of successfully conducted sterilization process.

With some other appropriate PC application, MKS-05 is suitable for surveillance and data acquisition in large chamber systems and storage rooms.



Kompjuterska kontrola predstavlja glavni adut u modernim sušarama. Ona obezbeđuje nadgledanje i automatsku kontrolu procesa sušenja. Korisnik može preko interneta pristupiti programu i u svakom trenutku proveriti status i podesiti parametre. Glavne karakteristike su:

- Udaljenost do 1000 m od kancelarije
- Povezivanje do 32 sušare
- Fleksibilnost i jednostavnost rukovanja
- Windows operativni sistem
- Vizuelni prikaz procesa sušenja
- Grafički prikaz
- Alarm
- Daljinska kontrola - pristup, pregled i podešavanje preko interneta



Štampač /
Printer



Internet



EIA232↔EIA485

EIA232



EIA485

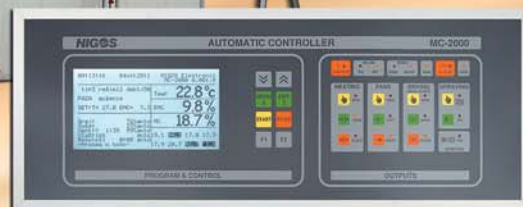
Sušara 32 /
Dryer 32



Sušara 2 /
Dryer 2



Sušara 1 /
Dryer 1



The master key of a modern dry kiln is the **computer control**. It provides surveillance and automatic control of the drying process. User can access program over internet at any time and check the status and adjust parameters. Main characteristics are:

- Distance is up to 1000 m from office
- Up to 32 drying kilns connected
- Flexibility and ease to use
- Windows operative system
- Process visualization of drying process
- Graphic visualisation
- Alarm
- Remote control - access, overview and adjustment over internet

Komunikacija / Communication
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Da bi Vam bili bliži...



U stalnoj brzi za poboljšanje kvaliteta svojih proizvoda, NIGOS-elektronik zadržava pravo izmene i dopune ovog kataloga bez prethodne najave.